



Assembly instructions			
Item		Tightening torque	Tooling
38	⌚	3 Nm - 2.2 ft.lbs	Hex Key 7/64 mm
39	⌚	5 Nm - 3.7 ft.lbs	Hex Key 4 mm
46	⌚	20 Nm - 14.7 ft.lbs	19 mm Flat Key

Ref	CP Part No.	Description	Q'ty
1	6155733840	Yoke Frame Plate (x2)	1
20	6155657970	Cylinder	1
<b>A</b>	<b>6153996340</b>	<b>Link Kit</b>	
2		Wedge Guide Plate	2
3		Roller Thrust Washer	4
4		Plate Roller	2
5		Needle Roller(1.58X9.17)	40
6		Roller Shaft(8.58X21.9)	2
<b>B</b>	<b>6153996350</b>	<b>Bearing Kit</b>	
7		Bearing Outer Race	1
8		Needle Roller(1.98X5.96)	1
9		Bearing Inner Race	1
10		Lever Bearing Shaft(9.58X13.85)	1
<b>C</b>	<b>6153996360</b>	<b>Set Holder Kit</b>	
10		Lever Bearing Shaft(9.58X13.85)	1
11		Set Holder Lever	1
<b>D</b>	<b>6153996370</b>	<b>Lever Kit</b>	
36		Throttle Valve Spring(A10.6bx5.9dx18.2lx8n)	1
37		Lever Arm	1
38		Screw (#6-32T)	1
48		Throttle Valve Lever	1
<b>E</b>	<b>6153996380</b>	<b>Inlet Kit</b>	
35		O Ring-Brass Bushing (6.9X1.8)	1
40		Throttle Valve	1
41		O Ring(4.7X1.75)	1
42		Throttle Valve Spring(A10.6bx5.9dx18.2lx8n)	1
43		Swivel	1
44		O Ring (9.6X1.8)	1
45		O Ring (12.8X1.7)	1
46		Swivel Nut	1
47		Elbow	1
<b>F</b>	<b>6153996390</b>	<b>Cylinder Head Kit</b>	
32		Cylinder Head Gasket	1
33		Cylinder Head	1
34		Throttle Valve Bushing	1
35		O Ring-Brass Bushing (6.9x1.8)	1

	8950900061 8940175862	Warning Label
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Ref	CP Part No.	Description	Q'ty
<b>G</b>	<b>6153996560</b>	<b>Piston Kit</b>	
28		Piston	1
29		Piston Leather	2
30		Piston Leather Plate	2
31		Piston Rod Nut(3/8NTE)	1
49		Piston Rod	1
50		Return Ring	2
51		O-Ring(12x2.5)	1
52		Separator	1
53		O-Ring (50.47x2.62)	1
54		Tandem Piston	1
<b>H</b>	<b>6153996410</b>	<b>Spring Kit</b>	
23		Piston Return Spring	2
24		Piston Return Spring	2
36 - 42		Throttle Valve Spring	2
55		Set Holder Spring (A12x12.6dx59lx16n)	1
<b>I</b>	<b>6153996530</b>	<b>Wedge Kit</b>	
25		Short "C" wedge	1
26		Wedge Spacer Rivet	1
27		Piston Fork	1
<b>J</b>	<b>6153996540</b>	<b>Yoke Kit</b>	
55		Set Holder Spring (A12x12.6Dx59Lx16N)	1
56		Set Holder	1
57		C Yoke	1
<b>K</b>	<b>6153996680</b>	<b>Small Part Kit</b>	
12		Yoke Bolt	2
13		Yoke Bolt Nut	2
14		Lever Shaft Screw(M5x10)	1
15		Lever Shaft Washer	1
17		Set Screw(M4x5)	1
19		Guard Screw(M4x6)	1
21		Lever Shaft	1
22		Spacer Block Pin	1
39		Allen Cap Screw(3/16x5/8-24T)	6
50		Return Ring	2
<b>L</b>	<b>6153996550</b>	<b>Tune Up Kit</b>	
		Include 29 (x2), 32, 35, 41, 44, 45, 51 & 53	
<b>M</b>	<b>6153996460</b>	<b>Guard Kit</b>	
		Include 16 (Spacer Block), 17, 18(Guard) & 19	

**Recommended Accessories**
