


Item	Tightening Torque	Tightening Dir.	Glue /Grease
12 / 25	30 N.m	↻	
27 / 25	0.3 N.m	↻	
49 / 25	50 N.m	↻	
68 / 49	40 N.m	↻	

Lubrication	
Gearbox	MOLYKOTE BR2

Item No.	Part No.	Description	Q'ty
<b>F</b>	<b>6154501655</b>	<b>Front End Plate Kit</b>	
40		Key	1
41		End plate	1
42		Ball bearing	ISO 607-2Z 1
<b>G</b>	<b>6154501695</b>	<b>Rear End Plate Kit</b>	
32		Retainer pin	1
33		Spring	1
34		Ball bearing	ISO 625-2Z 1
35		End plate	1
36		Pin	1
<b>F</b>	<b>6154501705</b>	<b>Quick Change Chuck Kit</b>	
58		Ball	Ø 3 mm 1
71		Sleeve	1
72		Compression spring	1
73		Ring	1
74		Snap ring	1
<b>H</b>	<b>6154501715</b>	<b>Clutch Housing Kit</b>	
68		Clutch housing	1
69		Protection ring	1
70		Front protection	1
<b>J</b>	<b>6154501725</b>	<b>Bushing Kit</b>	
9		O-ring	1
66		Bushing	1
<b>K</b>	<b>6154501735</b>	<b>Driver Kit</b>	
54		Driver	1
55		Spring	1
<b>L</b>	<b>6154501755</b>	<b>Clutch Jaw Kit</b>	
56		Balls	Ø 4 mm 6
58		Clutch jaw	1
60		Coupling ring	1
61		Sleeve	1
<b>M</b>	<b>6154501775</b>	<b>Adjustment Kit</b>	
63		Washer	1
64		Nut	1
65		Circlip	1
<b>N</b>	<b>6154501785</b>	<b>Planetary Gear Kit</b>	
45		Gear wheel	3
46		Planetary shaft	1
<b>O</b>	<b>6154501805</b>	<b>Planetary Gear Kit</b>	
45		Gear wheel	3
51		Planetary shaft	1
<b>TK</b>	<b>6154502385</b>	<b>Tune up Kit (Includes #3, 4, 5, 7, 9 (x3), 10, 11, 16, 20 (x2), 22, 30, 32, 33, 36, 38, 40, 47, 48, 50, 53, 58, 65, 74)</b>	
		<b>Included accesories</b>	
	6154501835	Adjustment key	1
	69773	Allen key	1/4" 1
		<b>Optional accesories</b>	
	6151820078	Side handle	

Item No.	Part No.	Description	Q'ty
12	6154501415	Air Inlet 1/4"	1
30		O-ring 21x2	1
31	6154501435	Reversing Valve	1
37	6154501685	Cylinder	1
38	6154501675	Vanes, Set of 5	1
39	6154501665	Rotor	1
43	6154501825	Sun wheel	1
44	6154501815	Washer	1
47		Washer	1
48		O-ring 28x1	1
49	6154501795	Gear rim	1
50		O-ring 32.1x 1.6	1
52		Ball bearing ISO 6001-2Z	1
53		Circlip	1
57	6154501745	Clutch shaft	1
62	6154501765	Clutch spring	1
<b>A</b>	<b>6154501425</b>	<b>Deflector Kit</b>	
1		Circlip	1
2		Exhaust deflector	1
3		Filter	1
4		Silencer	1
5		O-ring 22.22x2.62	1
11		Silencer	1
<b>B</b>	<b>6154501575</b>	<b>Exhaust Kit</b>	
6		Exhaust casing	1
7		O-ring 14x1.2	1
8		Tube	1
9		O-ring 17.1x1.6	1
10		O-ring 17.5x3	1
<b>C</b>	<b>6154501405</b>	<b>Valve Kit</b>	
9		O-ring 17.1x1.6	1
13		Strainer	1
14		Spring	1
15		Valve	1
16		Valve seat	1
17		Valve seat support	1
<b>D</b>	<b>6154501395</b>	<b>Trigger Kit</b>	
18		Pin 2x14	1
19		Circlip	1
20		O-ring 7.1x1.6	2
21		Valve liner	1
22		O-ring 3.6x1	1
23		Pin	1
24		Trigger	1
<b>E</b>	<b>6154501585</b>	<b>Reversing Knob Kit</b>	
26		Reverse Knob	1
27		Screw	1

	6151820061	Safety Instructions
	6158715340	Warning label

Spare parts without part number are not sold separately

High wear parts are underlined.

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