

Item	Bond		Tightening torque	
1 / 42	Loctite 243	∪	88-95 N.m	65-70 ft.lbs
44 / 32	-	∪	27-30 N.m	20-22 ft.lbs
82 / 32	Loctite 243	∪	3-4 N.m	2-3 ft.lbs
115 / 113	Loctite 262	-		
117 / 113	Loctite 243	∪	2.3-2.8 N.m	1.7-2.1 ft.lbs

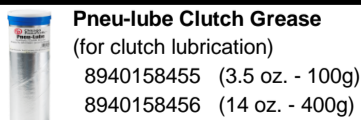
Item No.	Part No	Description	Qty.
32	2050561563	HOUSING-MOTOR	1
60	C136166	LINER	1
61	C112196	ROTOR	1
62	KF138246	BLADES (set of 6)	1
92	C136165	COUPLING	1
98	C136170	DOG	1
105-H	C114136	ANVIL-SQUARE DRIVE	1
105-L	C112199	ANVIL-SPLINE # 5 (including Kit: J)	1
	C155472	RING-RETAINING 1" (DIA 2 1/8" - 54mm)	1
A	2050563053	AIR INLET KIT	
1		THROTTLE CAP	1
2		SCREEN	1
B	2050563063	THROTTLE VALVE KIT	
3		THROTTLE SPRING	1
4		RETAINER-O RING	1
5		VALVE-THROTTLE	1
7		O-RING	1
C	2050563073	TRIGGER KIT	
14-IT		TRIGGER-INSIDE	1
14-OT		TRIGGER-OUTSIDE	1
15		PIN	1
16		PIN-ROLL	1
D	2050563083	REAR HANDLE KIT	
41		GASKET	1
42		HANDLE-REAR	1
44		SCREW	4
46		LOCK WASHER	4
E	2050563093	REVERSE VALVE KIT	
24		O-RING	1
25		VALVE-REVERSE	1
27		LEVER-REVERSE VALVE	1
28		PIN-ROLL	1
F	2050563103	EXHAUST KIT	
82		SCREW	4
85		PLATE-EXHAUST	1
G	2050563113	REAR ENDPLATE ASS'Y	
54	C068659	BEARING-BALL	1
58		PLATE-UPPER END	1
64		PIN-DOWEL	1
H	2050563123	FRONT ENDPLATE ASS'Y	
64		PIN-DOWEL	1
65		PLATE-LOWER END	1
67	C066977	BEARING-BALL	1
66		O-RING	1

Item No.	Part No	Description	Qty.
I	2050563133	TIMING SHAFT KIT	
94		BALL-STEEL	1
101		SEAT-SPRING	1
102		SPRING	1
103		SHAFT-TIMING	1
J	2050563143	SOCKET RETAINER KIT (SPLINE #5)	
106-L		PLUNGER	1
107-L		BUTTON-LOCK	1
109-L		SPRING	1
110-L		SPRING	1
K	2050563153	CLUTCH HOUSING ASS'Y	
113		HOUSING-CLUTCH	1
114		BUSHING	1
115		SEAL- GREASE	1
117		PLUG-PIPE	1
118		GASKET	1
44		SCREW	4
46		LOCK WASHER	4
L	2050563163	SIDE HANDLE KIT	
150		HANDLE-SUPPORT	1
151		SPACER-BAND	1
152		SCREW	4
153		LOCK WASHER	4
M	2050563173	NAMEPLATE KIT	
200		NAMEPLATE	1
202		SCREW-DRIVE	4
N	2050563183	GASKET KIT	
41		GASKET	1
118		GASKET	1
O	2050563193	SCREWS KIT	
44		SCREW	8
46		LOCK WASHER	8
152		SCREW	4
153		LOCK WASHER	4
P	2050563203	SMALL PARTS KIT	
15		PIN	1
16		PIN-ROLL	1
17		COVER-TRIGGER SLOT	1
28		PIN-ROLL	1
64		PIN-DOWEL	1
117		PLUG-PIPE	1

2050563213 TUNE UP KIT	
Incl. item Nos. 2, 7, 24, 41, 62, 66, 81, 115, 118	

	2050561713	OPERATOR'S MANUAL
	6159948710	SAFETY INSTRUCTIONS
	2050557643	LABEL-WARNING

Recommended accessories



Pneu-lube Clutch Grease
(for clutch lubrication)
8940158455 (3.5 oz. - 100g)
8940158456 (14 oz. - 400g)



Protecto-lube Oil
(to clean motor parts)
CA149661 (4 oz - 0.12 l)
CA000046 (20 oz - 0.59 l)



Airoilene Oil
(for air lubrication)
P089507 (1 gal - 3.8 l)



Retaining Rings
C155470 10008S (1 3/4" - 44mm)
C155471 10010S (2" - 51mm)
C155472 10015S (2 1/8" - 54mm)
C134692 10016S (2 1/4" - 57mm)
C155473 10017S (2 1/2" - 64mm)
C155474 10019S (2 5/8" - 67mm)